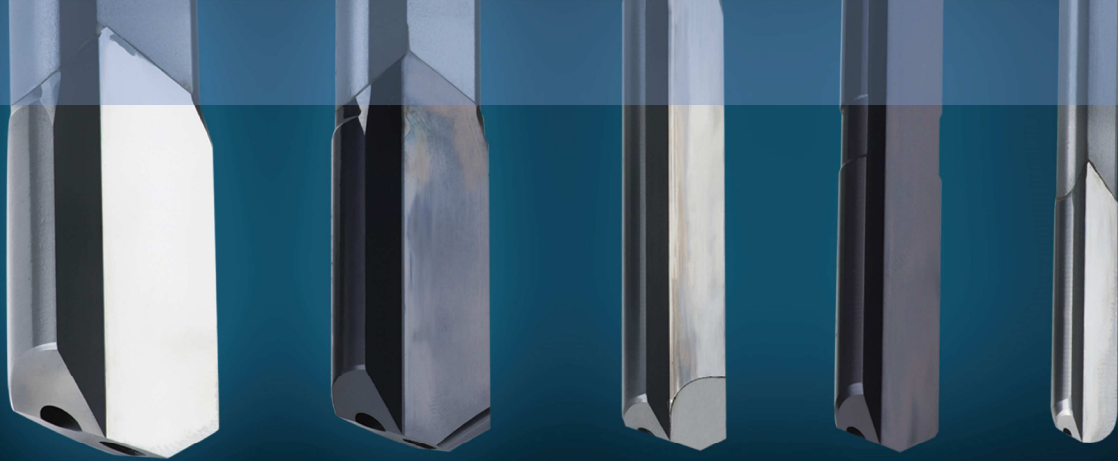


# STARCK

## 焊接式单刃枪钻

Single flute gun drill (brazed type)



Brazed type gun drill can be based on the different materials to choose different grades of cemented carbide material for reasonable tool design for special materials can also be used to deal with different types of coating.

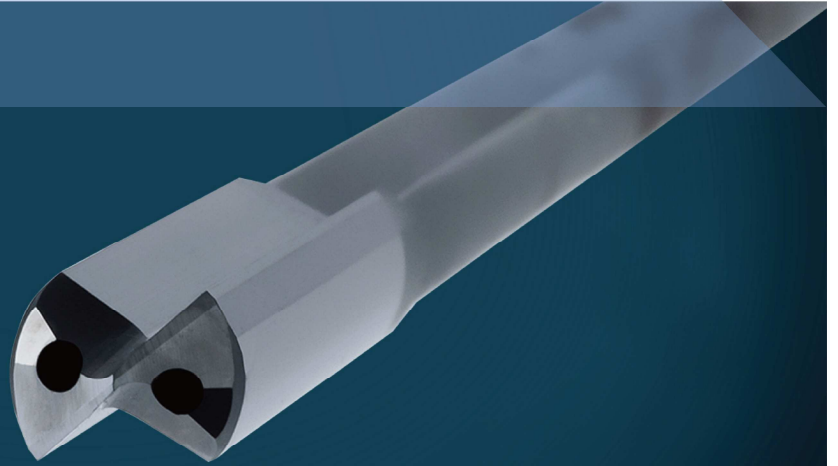
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DEEP HOLE DRILLING SYSTEM

信一秀塔克机械（苏州）有限公司  
SHIN-IL STARK MACHINERY (SUZHOU) CO., LTD.  
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# STARCK

## 双刃枪钻

### Twin fluted gun drill



Twin fluted gun drill has two symmetrical cutting blades and use the same coolant flow system as the brazed single flute gun drill. The coolant oil is supplied through coolant holes in the tool and exit along with the chips in the flutes from the drilled hole.

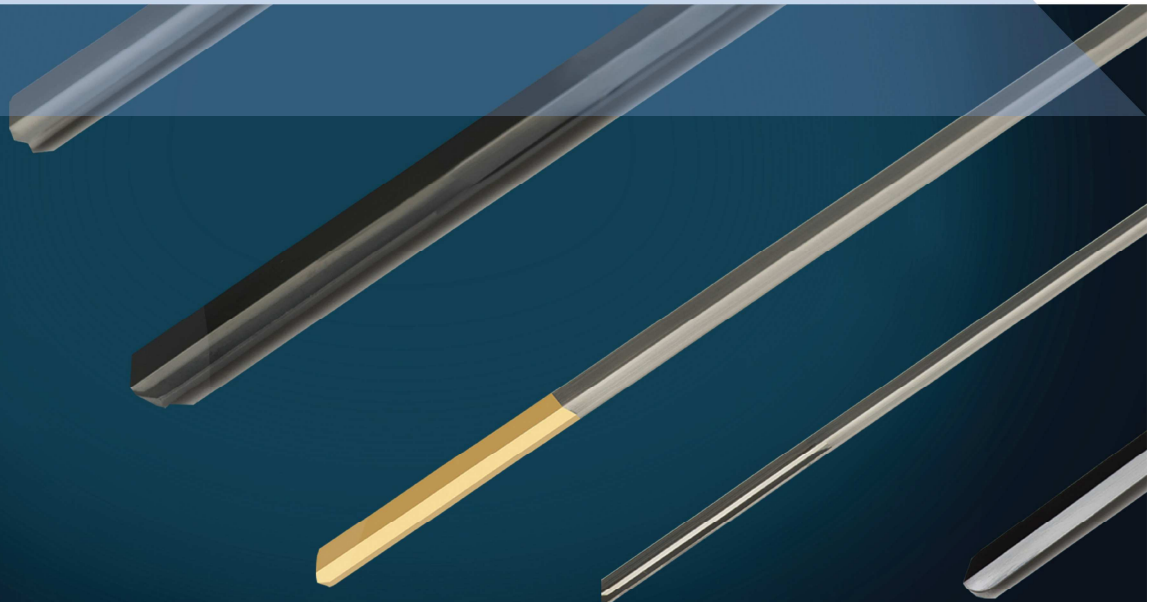
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# STARK

## 整体硬质合金单刃枪钻

Single flute gun drill (solid type)



Drill tip and drill tube are manufactured from a single piece of carbide blank. The advantage of this tool is high process reliability and performance. Longer tool life is possible because of reduced torsional vibrations and higher rigidity.

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